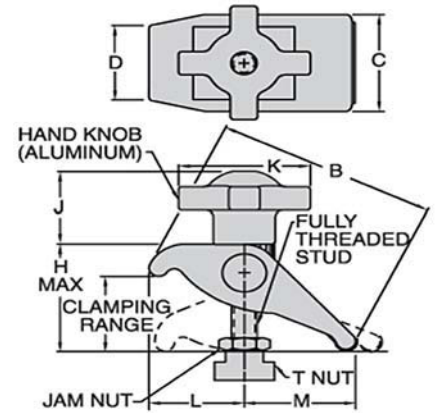
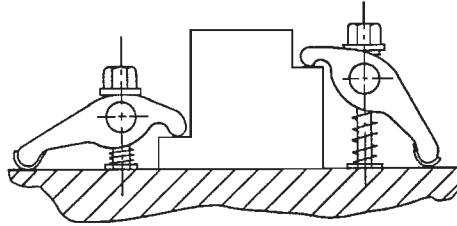


FORGED ADJUSTABLE DRILL-PRESS CLAMPS



Handy hold-down clamp assembly that includes a Forged Adjustable Clamp, ideal for clamping on T-slotted drill presses and tapped drill-jig plates. This rugged forged steel pivot clamp provides instant height adjustment without blocks or shims. Removable brass heel protects machine table. Available with stud sizes from 5/16-18 to 1/2-13 (M8 to M12 in metric), fitting T-slots from 3/8 to 3/4 (10mm to 18mm in metric). **INFO+**: For additional sizes of Forged Adjustable Clamps, see page 263.

GENERAL DIMENSIONS

STUD SIZE	CLAMPING RANGE	B	C	D	H	J	K	L		M	
								MIN	MAX	MIN	MAX
5/16-18 or M8	0 to 1-3/4	3-1/4	1-1/4	7/8	2-1/8	1-3/8	2-1/8	1-1/16	1-1/4	1-3/4	2
3/8-16 or M10								1-3/8	1-9/16	2-1/8	2-7/16
1/2-13 or M12	0 to 2-1/16	4	1-5/8	1-1/8	2-5/8	1-5/8	2-1/2	1-3/8	1-9/16	2-1/8	2-7/16

COMPLETE CLAMP ASSEMBLY (INCH)

PART NO.	STUD SIZE	TABLE-SLOT SIZE	T NUT (INCLUDED)	FORGED ADJUSTABLE CLAMP (INCLUDED)	FULLY THREADED STUD (INCLUDED)	HAND KNOB (INCLUDED)	JAM NUT (INCLUDED)
CL-5-FACA-HKA	5/16-18	Tapped 5/16-18	NONE	CL-6-FAC	CL-5/16-18x3.00-FTS	CL-2-HK-4A	CL-5-JN
CL-5-FACA-HKA-19		3/8 or 10mm	CL-19-TN				
CL-5-FACA-HKA-20		7/16	CL-20-TN				
CL-5-FACA-HKA-21		1/2	CL-21-TN				
CL-6-FACA-HKA	3/8-16	Tapped 3/8-16	NONE	CL-6-FAC	CL-3/8-16x3.00-FTS	CL-3-HK-4A	CL-6-JN
CL-6-FACA-HKA-00		7/16	CL-00-TN				
CL-6-FACA-HKA-12		12mm	CL-12-TN				
CL-6-FACA-HKA-0		1/2	CL-0-TN				
CL-6-FACA-HKA-1		9/16 or 14mm	CL-1-TN				
CL-6-FACA-HKA-16		5/8 or 16mm	CL-16-TN				
CL-8-FACA-HKA	1/2-13	Tapped 1/2-13	NONE	CL-8-FAC	CL-1/2-13x4.00-FTS	CL-9-HK-9A	CL-8-JN
CL-8-FACA-HKA-9		9/16 or 14mm	CL-9-TN				
CL-8-FACA-HKA-2		5/8 or 16mm	CL-2-TN				
CL-8-FACA-HKA-3		11/16 or 18mm	CL-3-TN				
CL-8-FACA-HKA-17		3/4	CL-17-TN				

COMPLETE CLAMP ASSEMBLY (METRIC)

CLM-5-FACA-HKA	M8	TAPPED M8	NONE	CL-6-FAC	CLM-8x80-FTS	CLM-2-HK-4A	CLM-8-JN
CLM-5-FACA-HKA-19		3/8" or 10mm	CLM-19-TN				
CLM-6-FACA-HKA	M10	TAPPED M10	NONE	CL-6-FAC	CLM-10x80-FTS	CLM-3-HK-4A	CLM-10-JN
CLM-6-FACA-HKA-00		12mm	CLM-00-TN				
CLM-6-FACA-HKA-0		1/2"	CLM-0-TN				
CLM-6-FACA-HKA-1		9/16" or 14mm	CLM-1-TN				
CLM-8-FACA-HKA	M12	TAPPED M12	NONE	CL-8-FAC	CLM-12x110-FTS	CLM-9-HK-9A	CLM-12-JN
CLM-8-FACA-HKA-9		9/16" or 14mm	CLM-9-TN				
CLM-8-FACA-HKA-2		5/8" or 16mm	CLM-2-TN				
CLM-8-FACA-HKA-3		11/16" or 18mm	CLM-3-TN				