

ROUND & DIAMOND LOCATING PINS

ROUND PIN PART NO.	DIAMOND PIN PART NO.	B SHANK DIA	A HEAD DIA		C	D	E DIA	F	G	LINER PART NO.	HEAD LINER PART NO.	LOCK- SCREW PART NO.
			NOMINAL	ACTUAL								

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CL-4980-RLT	CL-4980-DLT	3/4	1/2	.4980	1-15/16	11/16	1-1/8	3/16	49/64	L-64-16	HL-64-16	LS-1									
CL-4990-RLT	CL-4990-DLT			.4990																	
CL-529-RLT	CL-529-DLT		17/32	.5293																	
CL-530-RLT	CL-530-DLT			.5303																	
CL-560-RLT	CL-560-DLT		9/16	.5605																	
CL-561-RLT	CL-561-DLT			.5615																	
CL-591-RLT	CL-591-DLT		19/32	.5918																	
CL-592-RLT	CL-592-DLT			.5928																	
CL-623-RLT	CL-623-DLT		5/8	.6230																	
CL-624-RLT	CL-624-DLT			.6240																	
CL-654-RLT	CL-654-DLT		21/32	.6543																	
CL-655-RLT	CL-655-DLT			.6553																	
CL-685-RLT	CL-685-DLT		11/16	.6855																	
CL-686-RLT	CL-686-DLT			.6865																	
CL-716-RLT	CL-716-DLT		23/32	.7168																	
CL-717-RLT	CL-717-DLT			.7178																	
CL-748-RLT	CL-748-DLT		3/4	.7480																	
CL-749-RLT	CL-749-DLT			.7490																	
CL-7480-RLT	CL-7480-DLT		1	3/4									.7480	2-5/8	1	1-1/2	9/32	61/64	L-88-22	HL-88-22	LS-1
CL-7490-RLT	CL-7490-DLT												.7490								
CL-779-RLT	CL-779-DLT	25/32		.7793																	
CL-780-RLT	CL-780-DLT			.7803																	
CL-810-RLT	CL-810-DLT	13/16		.8105																	
CL-811-RLT	CL-811-DLT			.8115																	
CL-841-RLT	CL-841-DLT	27/32		.8418																	
CL-842-RLT	CL-842-DLT			.8428																	
CL-873-RLT	CL-873-DLT	7/8		.8730																	
CL-874-RLT	CL-874-DLT			.8740																	
CL-904-RLT	CL-904-DLT	29/32		.9043																	
CL-905-RLT	CL-905-DLT			.9053																	
CL-935-RLT	CL-935-DLT	15/16		.9355																	
CL-936-RLT	CL-936-DLT			.9365																	
CL-966-RLT	CL-966-DLT	31/32		.9668																	
CL-967-RLT	CL-967-DLT			.9678																	
CL-998-RLT	CL-998-DLT	1		.9980																	
CL-999-RLT	CL-999-DLT			.9990																	

LOCKSCREW TYPE (METRIC)

PART NO.	B SHANK DIA	A DIA NOMINAL (mm)	A DIA ACTUAL (mm)	C (mm)	D (mm)	E DIA (mm)	F (mm)	G (mm)
CL-5-RLT-.2347	5/16"	6	5.961	30	11	16	2.4	13
CL-5-RLT-.2357	5/16"	6	5.987	30	11	16	2.4	13
CL-8-RLT-.3130	1/2"	8	7.950	38	12.5	22	3.2	16.5
CL-8-RLT-.3140	1/2"	8	7.976	38	12.5	22	3.2	16.5
CL-8-RLT-.3917	1/2"	10	9.949	38	12.5	22	3.2	16.5
CL-8-RLT-.3927	1/2"	10	9.974	38	12.5	22	3.2	16.5
CL-8-RLT-.4704	1/2"	12	11.948	38	12.5	22	3.2	16.5
CL-8-RLT-.4714	1/2"	12	11.974	38	12.5	22	3.2	16.5
CL-12-RLT-.5492	3/4"	14	13.950	49	17.5	28.5	4.8	19.5
CL-12-RLT-.5502	3/4"	14	13.975	49	17.5	28.5	4.8	19.5
CL-12-RLT-.6279	3/4"	16	15.949	49	17.5	28.5	4.8	19.5
CL-12-RLT-.6289	3/4"	16	15.974	49	17.5	28.5	4.8	19.5
CL-12-RLT-.7067	3/4"	18	17.950	49	17.5	28.5	4.8	19.5
CL-12-RLT-.7077	3/4"	18	17.976	49	17.5	28.5	4.8	19.5
CL-16-RLT-.7854	1"	20	19.949	66.5	25.5	38	7	24
CL-16-RLT-.7864	1"	20	19.974	66.5	25.5	38	7	24

Order liner bushing and lock screws separately. See table above for proper sizes. (See drill-bushing catalog section for additional dimensions).

